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Amendments to the Claims:

This listing of the claims replaces all prior versions, and listings, of the claims in the instant application:

Listing of Claims:

Claims 1-9 (cancelled)

- (Previously presented) A process for making paper substrates having a soft feet comprising:
 - (a) providing a paper substrate;
 - (b) providing an emulsion containing:
 - (i) a polyol poly-12-hydroxystearate;
 - (ii) a wax ester; and
 - (iii) a wax; and
 - (c) impregnating the paper substrate with the emulsion.
- 11. (Previously presented) The process of claim 10 wherein the polyol poly-12hydroxystearate is polyglycerol poly-12-hydroxystearate.
- 12. (Previously presented) The process of claim 10 wherein the polyol poly-12hydroxystearate is present in the emulsion in an amount of from about 5 to 25% by weight, based on the weight of the emulsion.
- 13. (Previously presented) The process of claim 12 wherein the wax ester corresponds to formula (I):

R1COO-R2

wherein R1CO is a linear or branched acyl group having from 6 to 22 carbon atoms and up

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- to 3 double bonds, and R² is a linear or branched alkyl and/or alkenyl group having from 6 to 22 carbon atoms, and wherein the total number of carbon atoms present in the ester is at least 20.
- 14. (Previously presented) The process of claim 10 wherein the wax ester is present in the emulsion in an amount of from about 50 to 90% by weight, based on the weight of the emulsion.
- 15. (Previously presented) The process of claim 10 wherein the wax is present in the composition in an amount of from about 5 to 25% by weight, based on the weight of the emulsion.
- 16. (Previously presented) The process of claim 10 wherein the paper substrate is based on up to about 95% by weight recycled paper pulp.
- 17. (Previously presented) The product of the process of claim 10.
- 18. (Previously presented) The product of the process of claim 11.
- 19. (Previously presented) The product of the process of claim 12.
- 20. (Previously presented) The product of the process of claim 13.
- 21. (Previously presented) The product of the process of claim 14.
- (Previously presented) The product of the process of claim 15.
- (Previously presented) The product of the process of claim 16.

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- 24. (New) The process of 10 wherein the polyol poly-12-hydroxystearate is polyethylene glycol poly-12-hydroxystearate.
- 25. (New) The product of the process of claim 24.
- 26. (New) The process of claim 10 wherein the polyol contains from 2 to 12 hydroxyl groups and from 2 to 12 carbon atoms.
- 27. (New) The product of the process of claim 26.